

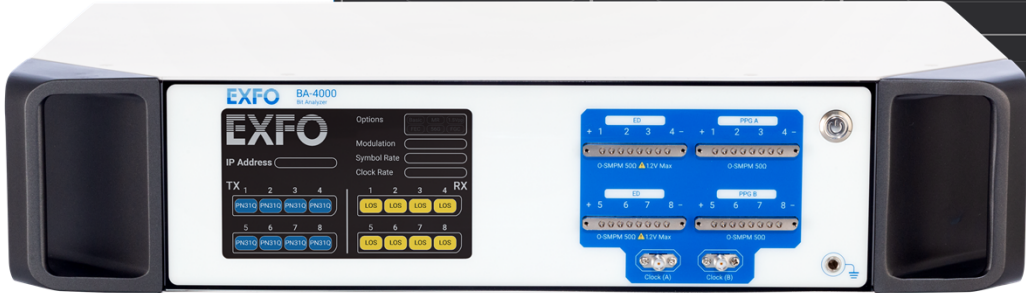
800G: Design and validation of new generation high-speed devices

EXFO BA-4000



The screenshot displays the EXFO software interface (v5.3.2.1) with the following configuration and performance data:

- Global Settings:** MultiRate (off), 1.5Vpp, FEC (on), 56G, Symbol Rate: 26.5625 GBd PAM4, Clock (A-B): Rate/8.
- Channels 1-4:** Pre BER values range from 8.737e-09 to 3.834e-09. Corrected errors range from 4,696 to 19,674,924. Post BER is 0.000e+00. Margins are 80% (max: 3) for channels 1-3 and 80% (max: 3) for channel 4.
- Channels 5-8:** Pre BER values range from 3.671e-11 to 1.976e-06. Corrected errors range from 20 to 1,052,889. Post BER is 0.000e+00. Margins are 80% (max: 3) for channels 5-7 and 60% (max: 6) for channel 8.



Agenda

- Welcome and Introductions
 - Micah Hurd, TRS-RenTelco Product Manager
- EXFO: BA-4000 Technical Applications
 - Aldo Gutierrez, EXFO Business Development Manager
- EXFO/TRS-RenTelco Partnership: Equipment & Special Promotions
- Q&A – Joint TRS and EXFO



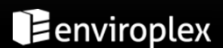
We provide comprehensive Test & Measurement solutions delivering equipment-as-a-service.

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- End-to-end fulfillment from our Dallas, TX headquarters
- 5,000+ configurable models available, valued at over \$500MM
- In-House Financing and flexible procurement programs to Rent, Lease, or Buy
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Why Do Customers Choose TRS-RenTelco?



Customer Service Excellence

Talk with a **Live Person** when you call

24/7/365 Technical Support

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Equipment ships **Ready To Use**



Fulfillment Accuracy & Speed

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80% of Calibrations Performed In-house

99.72% Customer-Scored Equipment Quality Ranking



Reliable Expertise

Strategic singular focus on the rental market

Top-tier rental partner to all major manufacturers

Financially Secure publicly traded company

800G: Design and validation of new generation high-speed devices

Aldo Gutierrez

Business Development Manager

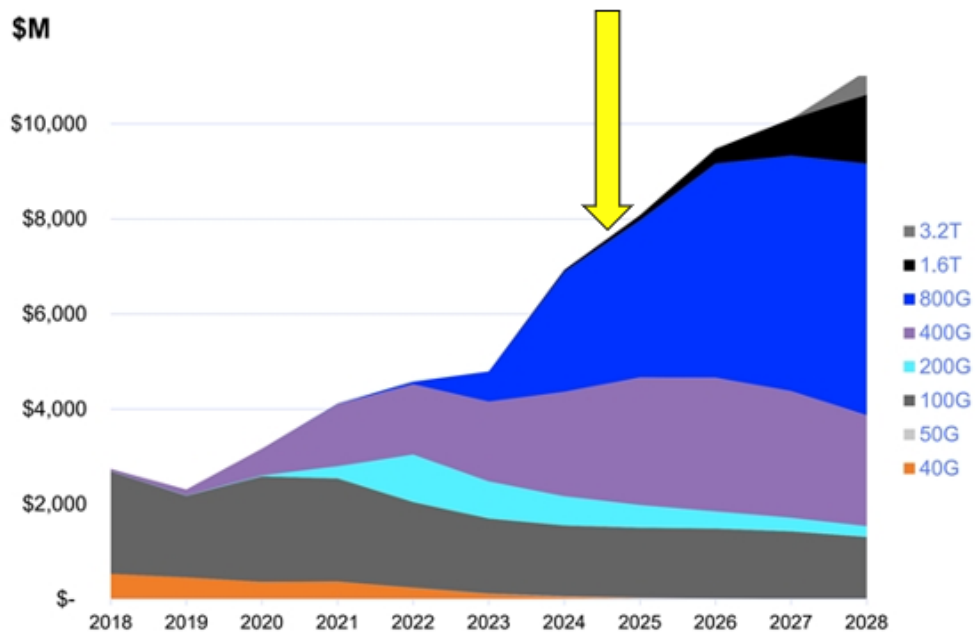


Agenda

- 800G Market review
- FEC: Technology Background
- BA-4000 for Advanced FEC
- Use Cases
- Key takeaways

Optical transceivers: forecast and trends

DATACOM TRANSCEIVER GLOBAL MARKET

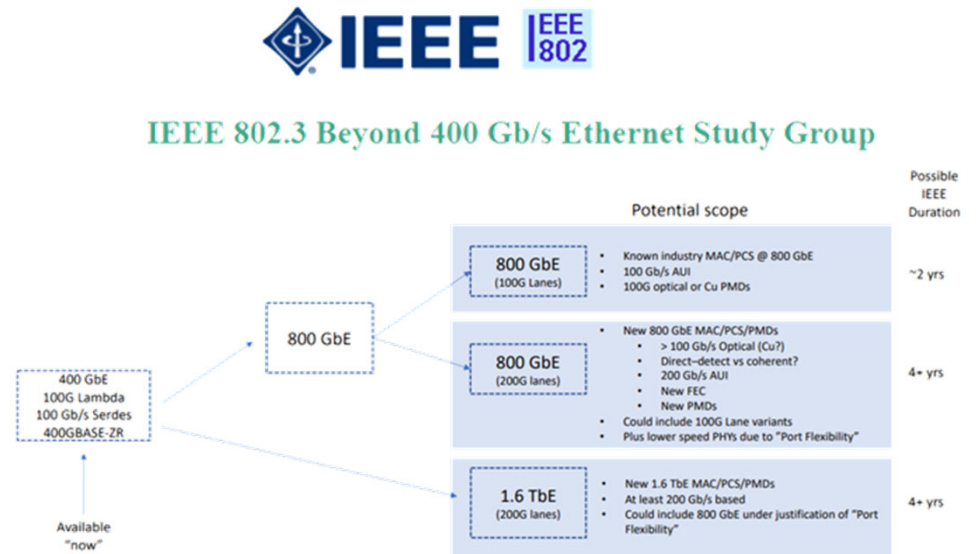
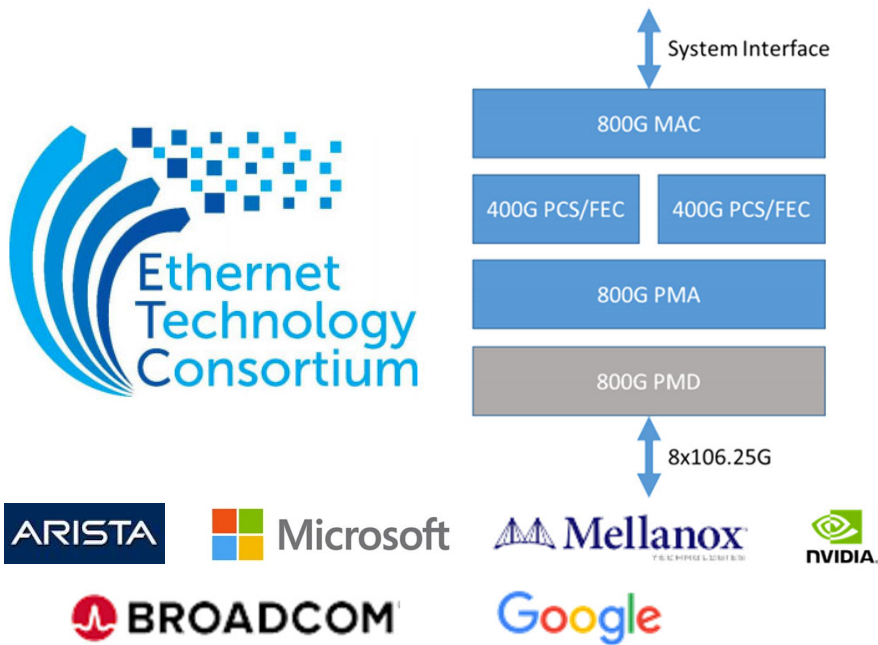


Source: LightCounting, Internal Estimates

Market timing

1. 800G (8x100G) optics up and running
2. 800G Ethernet (switch & router) now available
3. 800G (4x200G) expected in 2025

What is status for rates beyond 400G?



800G today's implementation: 8 x 53GBd PAM4

Road to 800G transceivers

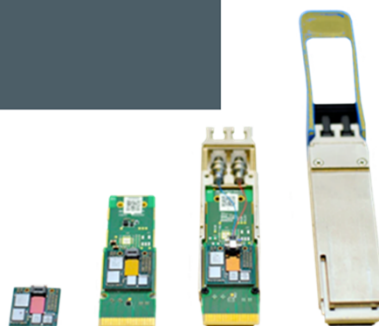
STRATEGIC MILESTONES

Testing unframed PRBS on electrical lanes

Advanced FEC for deep error analysis

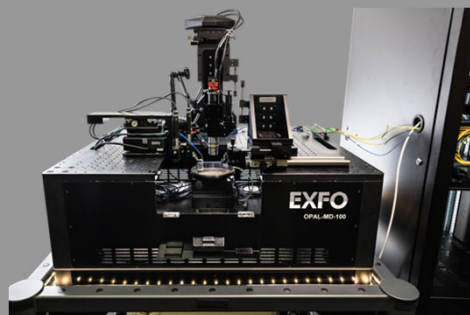
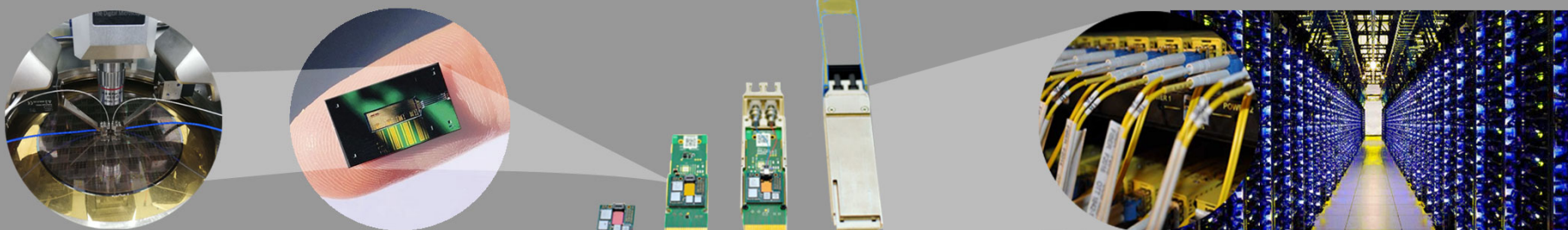
Testing with Layer-2 traffic

Service turn-up in DC

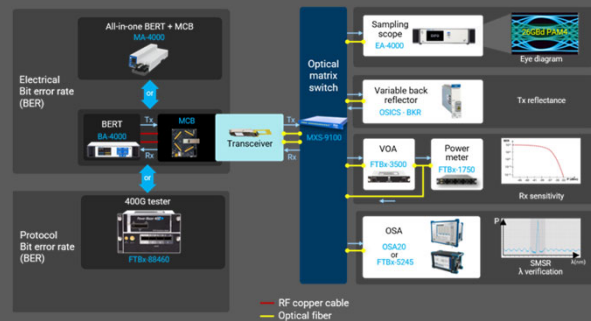


EXFO's high speed testing ecosystem

Supports full ecosystem, from lab to field



Passive component and PIC testing



End-to-end transceiver testing



Transport and data center testing

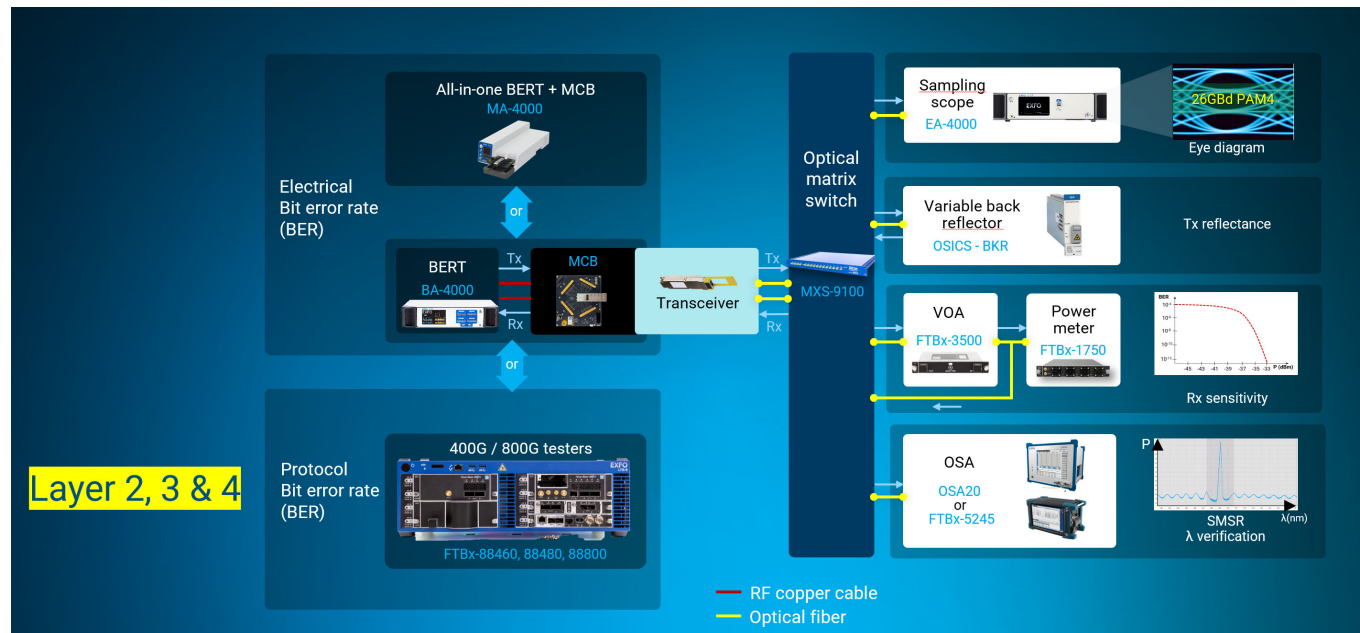


EXFO's 1G-800G test solution: End-to-end transceiver tester

Complete optical, electrical and protocol testing for lab and manufacturing.

Efficient fast single-step validation on specs and industry standards.

Future-proof modular design supporting today's and tomorrow's optics and systems



EXFO's 800G test solution: from lab to tomorrow's manufacturing

BA-4000: Physical-layer BER tester

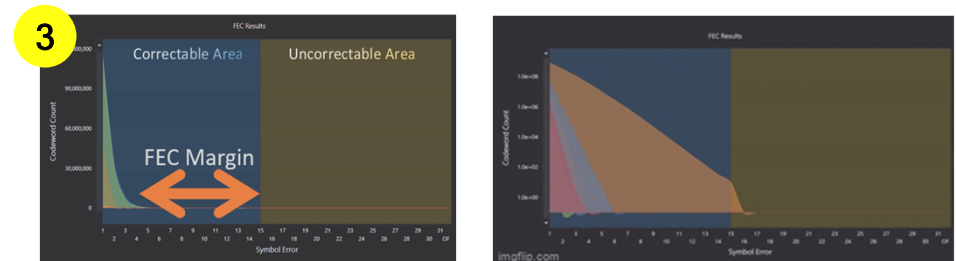
- 1 Supports 8 x 53 GBd PAM4
- 2 MCBs for new form factors
- 3 FEC & codeword analysis tools at 53G
- 4 Scrambled idle pattern complying the 800G draft standard



Enabler of 800G development

Highest signal integrity.

Advanced tools for optimized design.



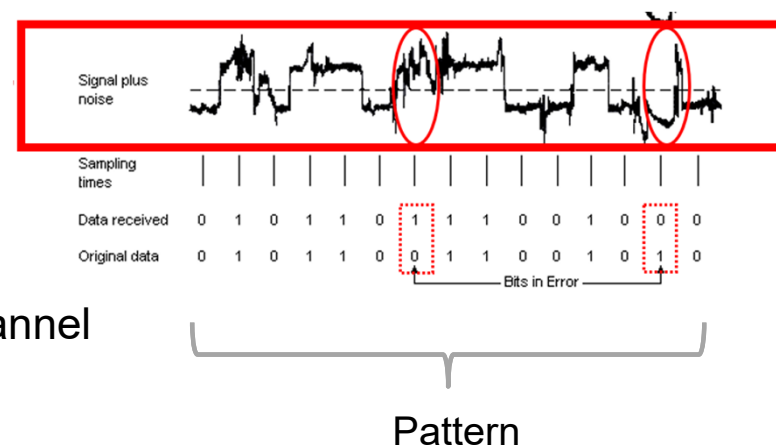
FEC: Technology Background

Why is PRBS testing not enough?

800 Gbit/s unframed PRBS testing is a good start to meet healthy BER but...

Limitation of unframed PRBS BERT

- Bit-error-rate test with PRBS will show errors within the pattern, but uncertain for instantaneous errors
- Burst errors are not well identified
- BER results are per channel only, which is fine for one channel testing validation but not realistic in context



Solution



Test BER with encoded FEC to analyze multiple channel integrity system for product design and validation



RS-FEC Scrambled Idle Pattern implementation based-on the ETC* 800G standard

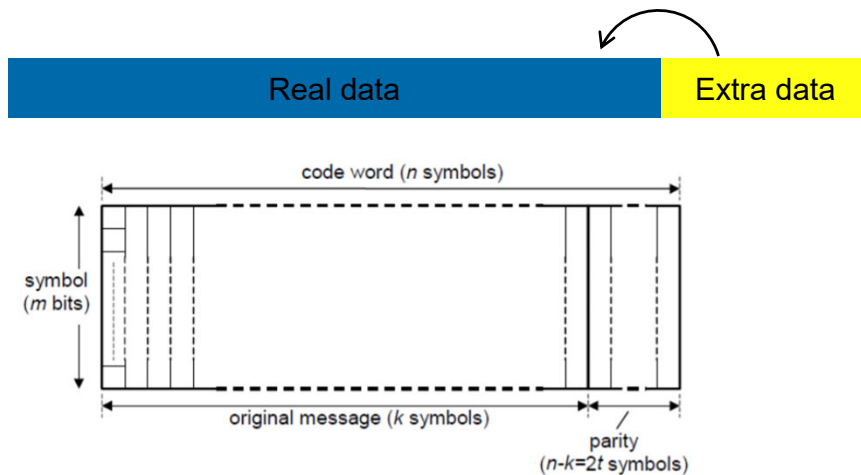
Forward error correction (FEC)

What is FEC?

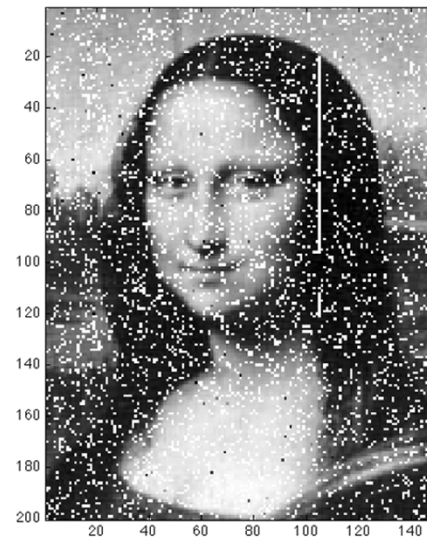
It is an advanced coding technique that detects and autocorrects a certain number of errors through the links.

Principle of Reed-Solomon FEC (RS-FEC)

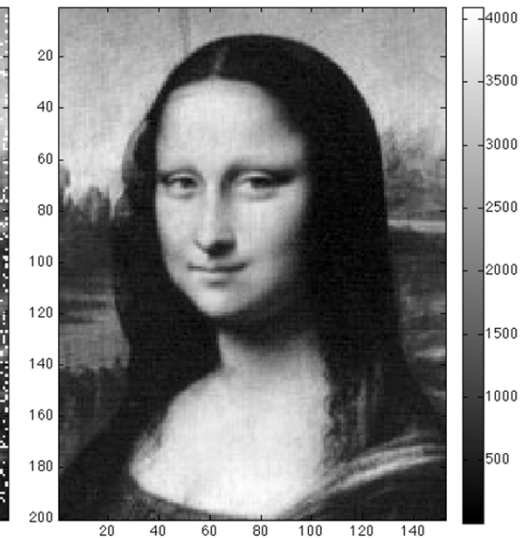
Extra data is added to the real data to protect it from getting corrupted.



without FEC

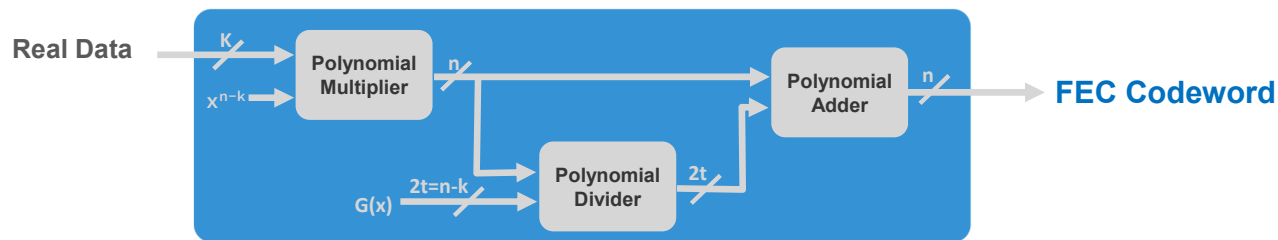


RS-FEC



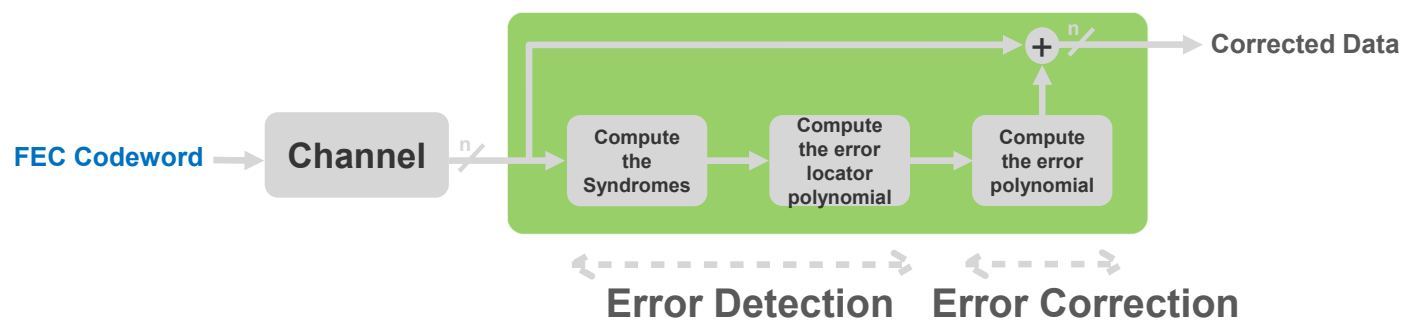
Principle of FEC

Encoder at Transmitter



FEC encoder adds extra data to protect real data on transmission side.

Decoder at Receiver



FEC decoder detects & corrects errors automatically on receiver side.

Why does FEC matter?

Why do we use FEC?

For 100G+ components, a healthy BER is not enough to guarantee transmission quality. IEEE defined the FEC as mandatory in the specifications for 100G, 200G, 400G & 800G Ethernet.

Types of FEC

RS-FEC KR4: 100GBase-R

RS-FEC KP4: 400GBase-R, 800G Ethernet Technology Consortium

BCH: 800G FR4 pluggable MSA draft 1.0

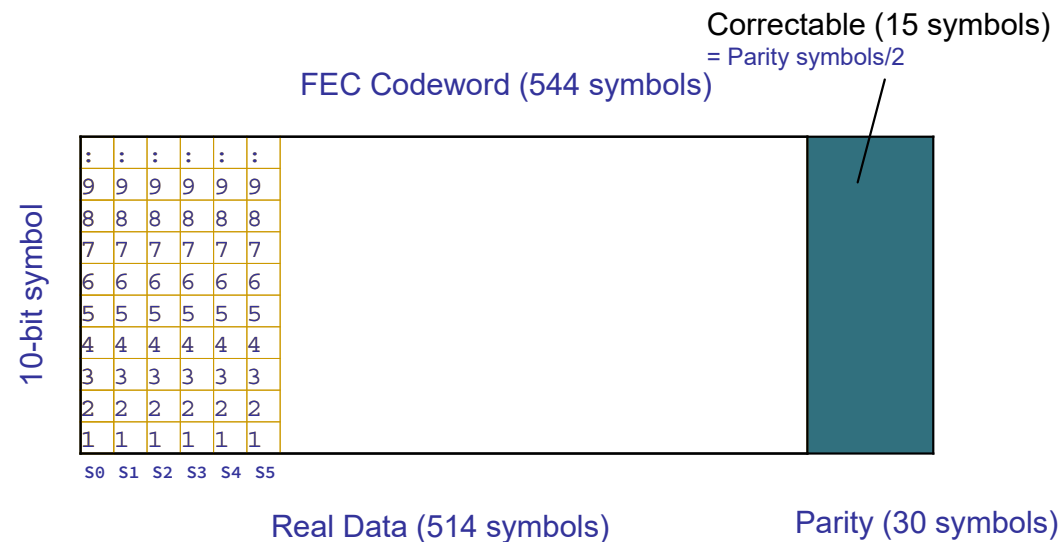
CFEC: 400G ZR

Penalty

Increased latency, hardware complexity and power consumption.

RS-FEC KP4 technology

- RS-FEC KP4 is mainly used in 400GE and 800GE applications
- IEEE Beyond 400G study group is discussing to use KP4 in 800GE, 1.6TE



➔ RS-FEC KP4 can correct up to 15 symbols in each FEC codeword.

RS-FEC KP4 correction mechanism

FEC can correct symbol errors ≤ 15

Random Errors



15 single bit errors in 15 symbols

Long Burst Errors



150 bits burst errors in 15 symbols

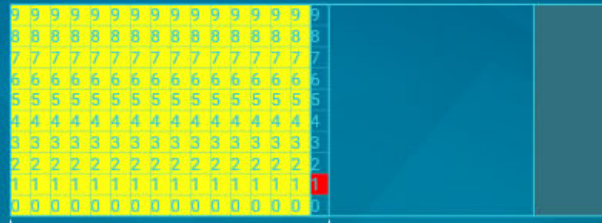
Cannot correct symbol errors > 15

Longer Random Errors



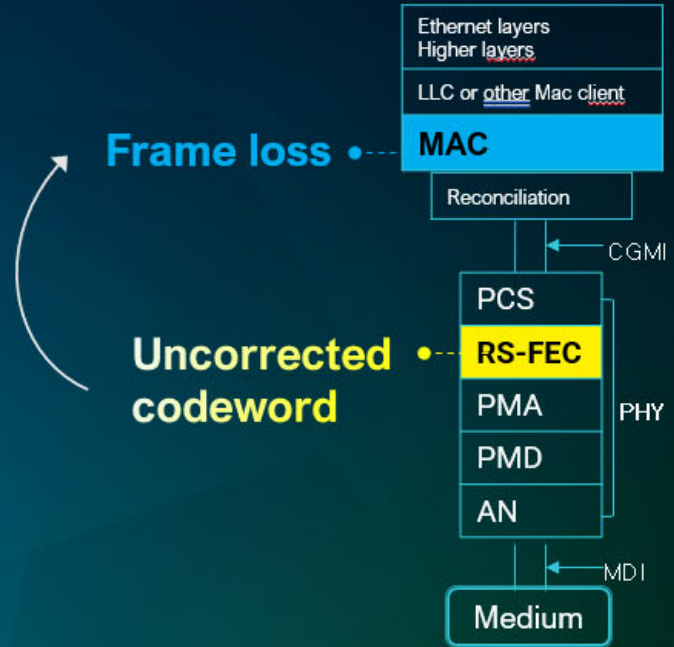
16 single bit errors in 16 symbols

Longer Burst Errors

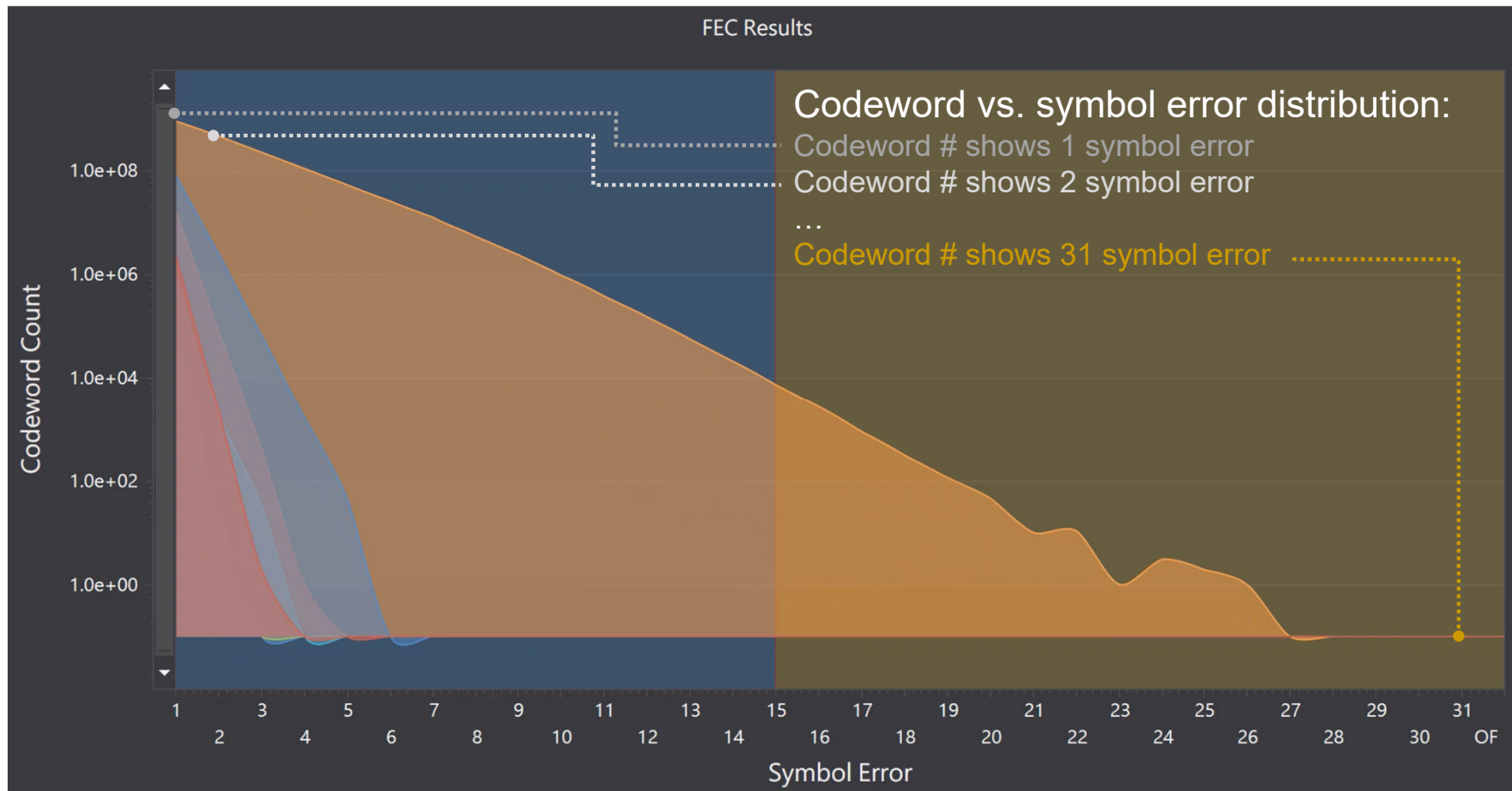


151 bits burst errors in symbols

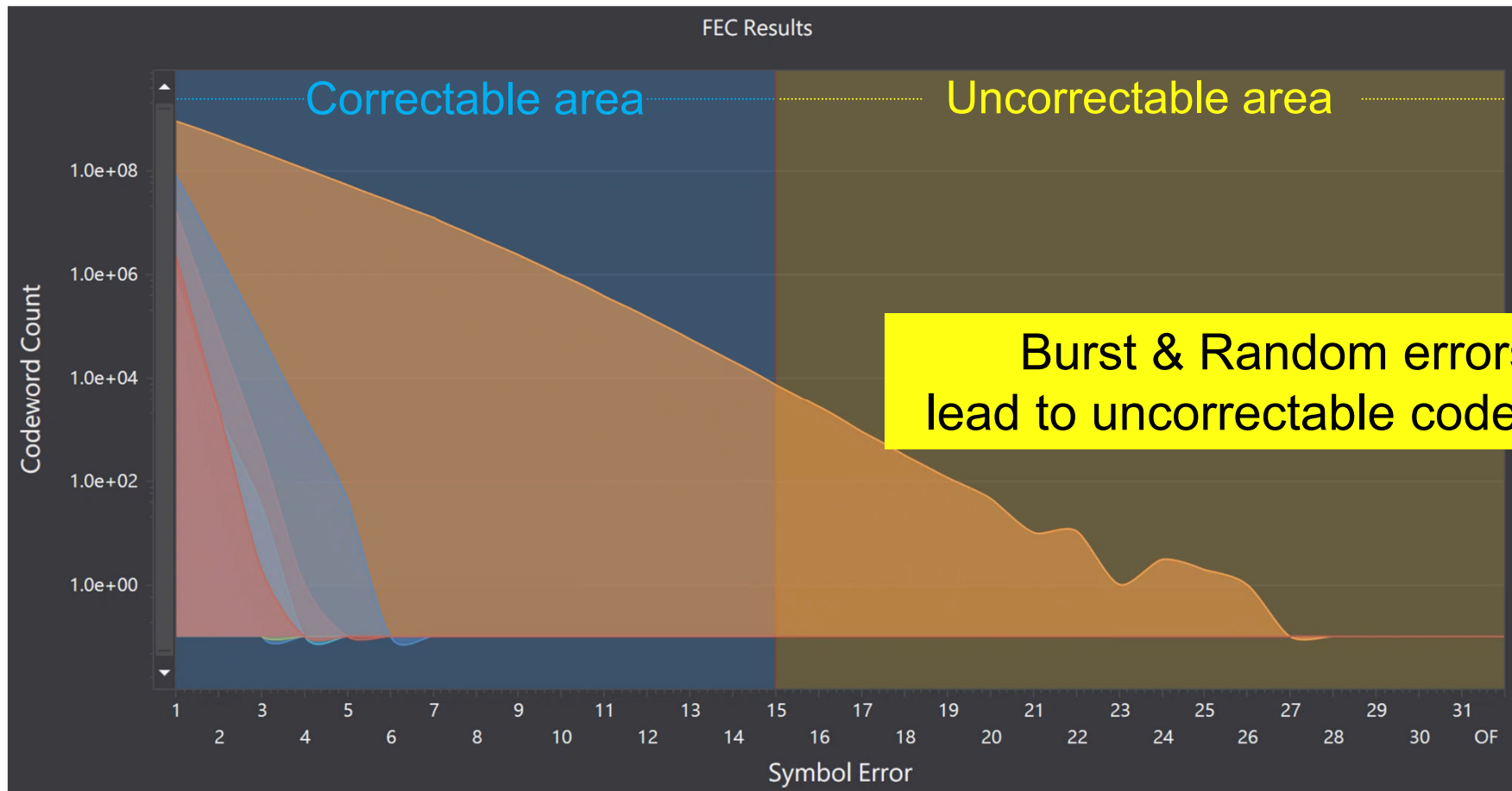
Uncorrectable codewords \rightarrow Frame loss



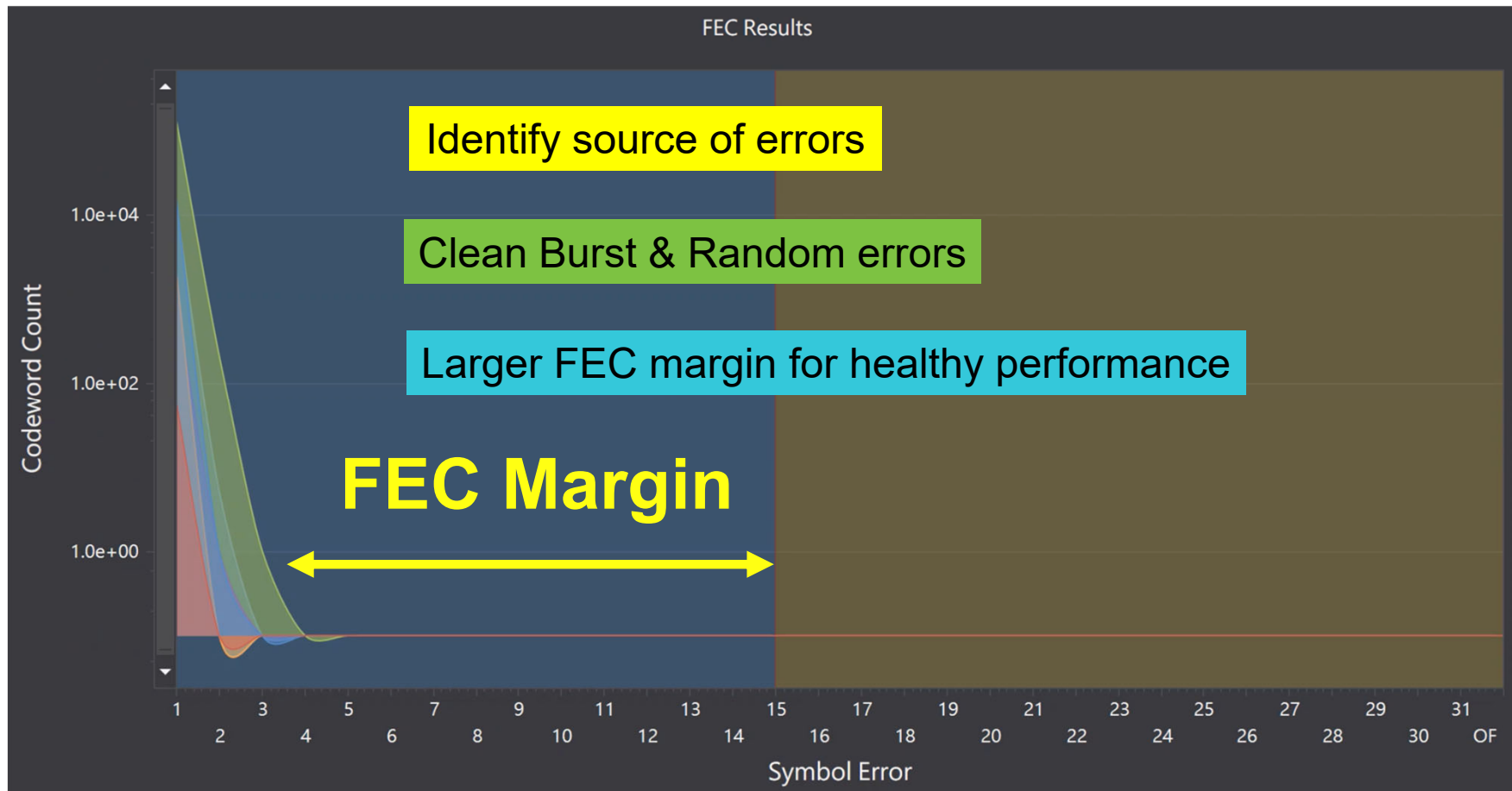
Symbol error distribution on BA-4000



Symbol error distribution on BA-4000



Symbol error distribution on BA-4000



FEC margin

Key Performance Indicator of 400G
and 800G devices



FEC margin testing is critical to fully qualify
400G transceivers on production line.
It improves the compatibility issue between
TxRx & switch system.

Tier-1 transceiver vendor

BA-4000 for advanced FEC



BA-4000 provides complete FEC analysis

FEC

FEC Simulator

FGC

FEC Generator
& Checker

FEC Simulator *FEC4/FEC8 option

- Analyze FEC behavior with only PRBS pattern
Support 25.78125~28.9GBd PAM4/NRZ;
51.5625~57.8GBd PAM4/NRZ *FGC4/FGC8 option
- Support combined/single mode, same as real switch strip data to each lane
- Support several RS-FEC protocols: KP4/KR4/Low latency

BA-4000 GUI in FEC mode

Pre-FEC BER ●

Corrected Bits ●

Post-FEC BER ●

FEC Margin ●

Channel 2

Pre BER 0.000e+00

Pre Errors 0 PN31

Corrected 0 PN31

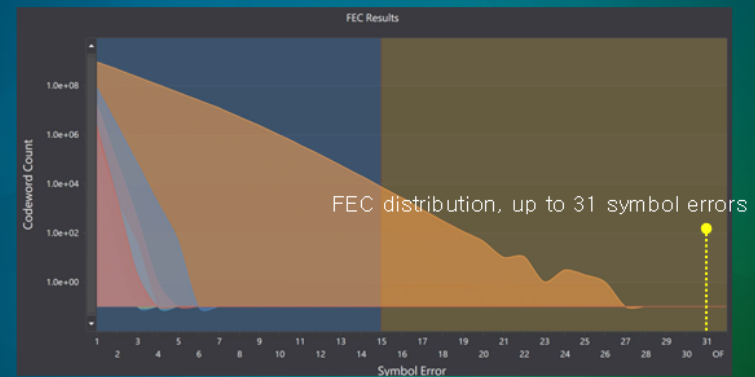
Post BER 0.000e+00 Sync

Margin 100% (max: 0) KR4

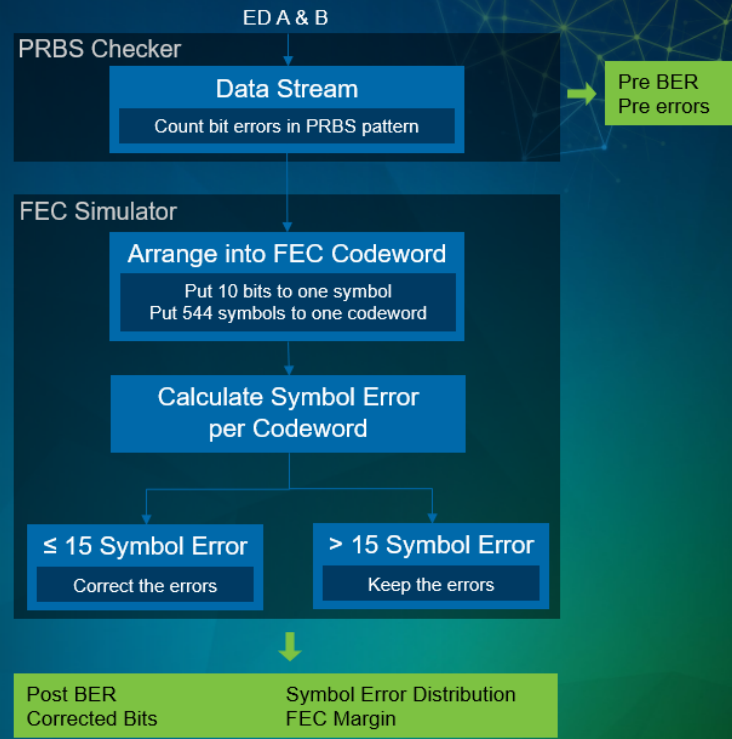
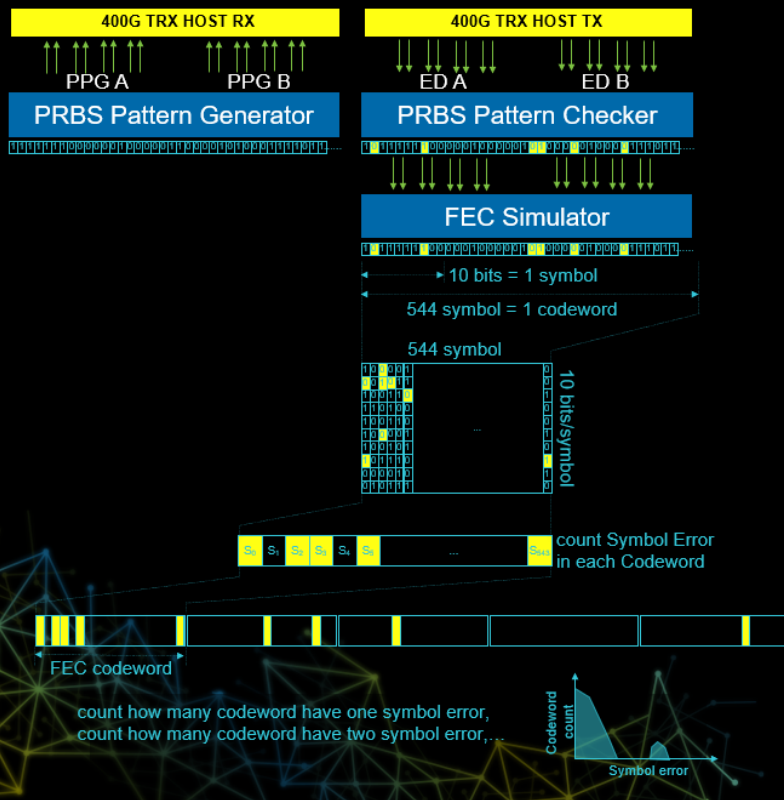
Bits 285,541,208,320

Time 5 s

Single mode
Combined mode (Lane striping)



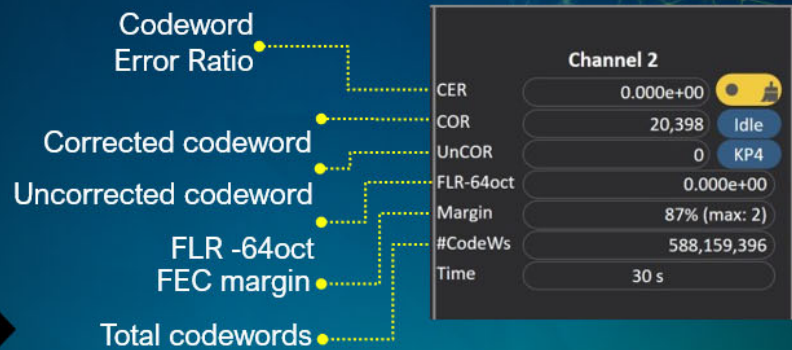
FEC simulator work structure



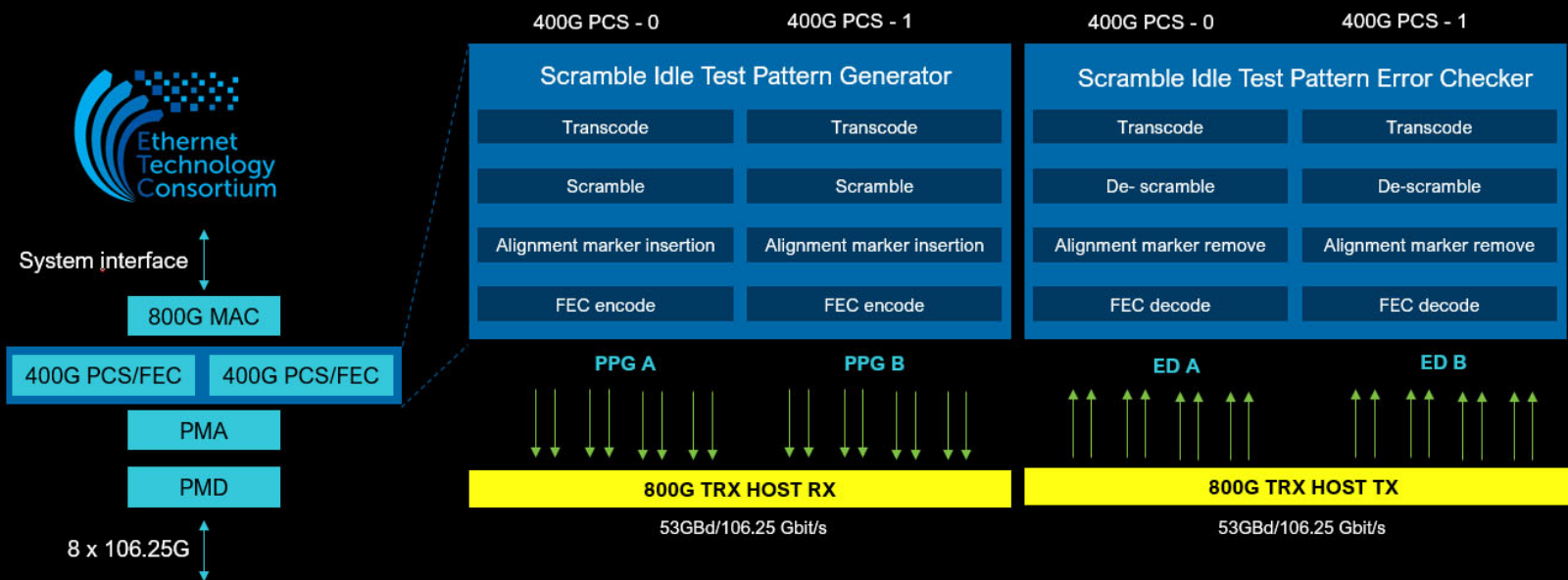
FEC Generator & Checker *FGC4/FGC8 option

- Support **RS-FEC Scrambled Idle pattern**
- Support standardized data rate:
25.78125GBd NRZ, 26.5625GBd PAM4,
53.125GBd PAM4
- Analyze product from system overview:
CER (Codeword Error Ratio), **FEC margin**,
FLR (64-octet frames with minimum interpacket gap)

BA-4000 GUI in FGC mode

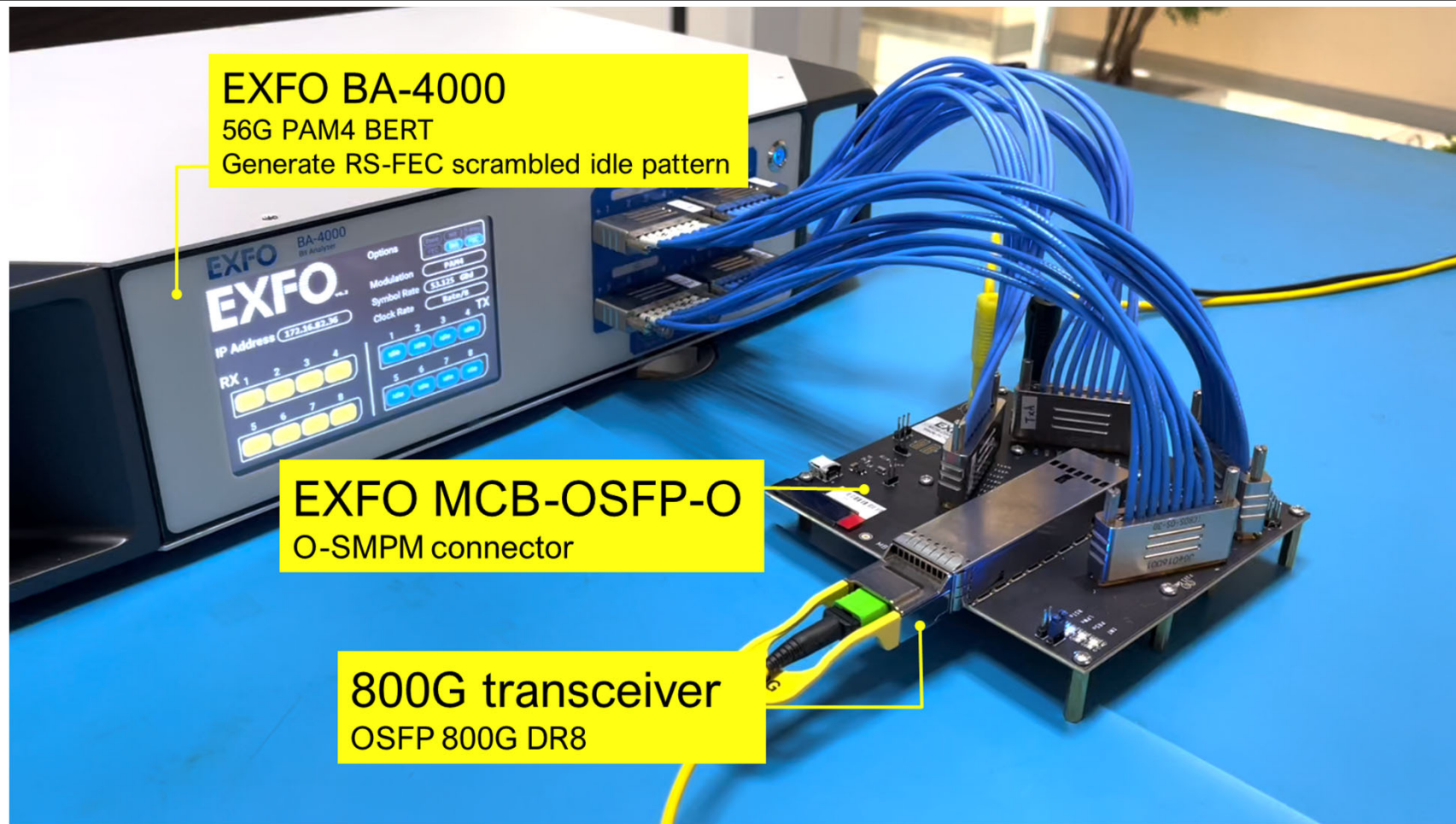


FGC work structure (Scramble Idle Pattern)



➔ BA-4000's RS-FEC Scrambled Idle Pattern implementation based on ETC* 800G standard for testing 53 GBd PAM4

BA-4000: 800G FGC setup



BA-4000: 800G FGC User Interface

The screenshot displays the EXFO 800G user interface, version 6.4.1.1-B. The interface is organized into several sections:

- Top Bar:** Includes the EXFO logo, version number, and navigation links for Setup and Help. It also shows a network icon with IP 10.125.1.80.
- Configuration Tabs:** Basic (selected), MR, 1.5p, FEC, FGC, 56G. The Symbol Rate is set to 26.5625 GBd PAM4, and the Clock (A-B) is Rate/8.
- TX/RX Configuration:** A section for configuring transmission and reception parameters.
- BER Configuration:** Includes a Run button and a Force Relock button.
- Channel Configuration:** Eight channels (Channel 1 to Channel 8) are displayed in a grid. Each channel has the following parameters:
 - CER: 0.000e+00
 - COR: 0 (Idle)
 - UnCOR: 0 (KP4)
 - FLR-64oct: 0.000e+00
 - Margin: 100% (max: 0)
 - #CodeWs: Varies by channel (e.g., 335,674,770 for Channel 1)
 - Time: Varies by channel (e.g., 17 s for Channel 1)
- Bottom Bar:** Contains navigation tabs: PPG, CW Analysis (selected), Monitor, FGC, CH Simulation, MA. It also includes a Sync GUI button and a Done button.

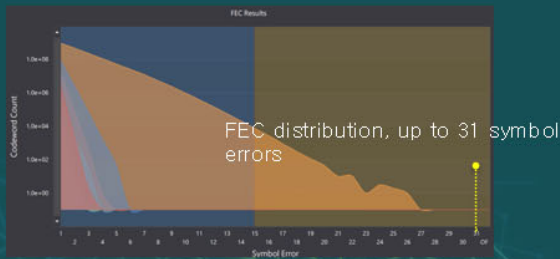
FEC analysis in BA-4000

FEC Simulator FEC4/FEC8 option

Analysis tools

- Pre-FEC BER
- Corrected bits
- Post-FEC BER
- FEC margin

Channel 2	
Pre BER	0.000e+00
Pre Errors	0
Corrected	0
Post BER	0.000e+00
Margin	100% (max: 0)
# Bits	285,541,208,320
Time	5 s



NEW

FEC Generator & Checker FGC4/FGC8 option

- Codeword error ratio
- Corrected codeword
- Uncorrected codeword
- FLR (equivalent)
- FEC margin
- Total codewords

Channel 2	
CER	0.000e+00
COR	20,398
UnCOR	0
FLR-64oct	0.000e+00
Margin	87% (max: 2)
#CodeWs	588,159,396
Time	30 s



Summary: BA-4000 for advanced FEC

FEC Simulator
FEC4/FEC8 option

NEW

FEC Generator & Checker
FGC4/FGC8 option

Pattern
(Generation & Analysis)

PRBS Pattern

RS-FEC Scrambled Idle Patten (KP4, KR4)

**Method of
FEC Analysis**

Using Layer 1 PRBS Pattern
Analysis of Post FEC BER with Bit's approach

Using Layer 1 PCS Scramble Idle with RS-FEC coding
Analysis of Codeword Error with Codeword's approach

Data Rate

25.78125~28.9GBd PAM4/NRZ
51.5625~57.8GBd PAM4/NRZ (with FGC option)

25.78125GBd NRZ, 26.5625GBd PAM4, 53.125 PAM4

FEC Type

RS-FEC KP4, KR4, Low Latency

RS-FEC KP4, KR4

Use Cases

Use Cases

Ideal for R&D debug

FEC option

Pre/Post FEC
with unframed BER

Fast
FEC performance

Symbol error
distribution
(up to 31 symbols)

Target ISI issues
(burst and random
errors)

Single KP4/KR4 to get
balance performance
per channel

Stripped
combined KP4/KR4 to
qualify products same
as traffic behavior.

Ideal for data center qualification

FGC option

Traffic characteristics

System view
(same behavior as
switch system)

Easy for
communication
with end user

Key takeaways



PRBS testing is a good start

FEC in physical layer
Easy to find
Burst/Random errors

800G FEC metrics
Pre/Post FEC,
FEC margin, CER, FLR

FEC Simulator
Analysis of bit behavior
per lane

FEC Generator & Checker
Analysis of system and
provides traffic
characteristics

Stay tuned!

1 AI/ML driving bandwidth demand

- New 200G/lane transceivers (800G DR4/FR4/LR4, 1.6T DR8)

2 DCI connectivity

- 400G-ZR, 800G-ZR...1.6T-ZR

What's Next?

4 Low Power/Low Latency

- Low power, low latency transceivers (LPO and LRO)

3 Disaggregated Optical Networks

- IPoDWDM leveraging coherent transceivers

- *EXFO Rental Partner* with an expansive inventory and a full range of acquisition options:
 - Short and Long-Term, Full-Service Rentals (overnight exchanges available)
 - Minimize user downtime
 - Operating Leases
 - Sales of NEW equipment through distribution sales
 - 0% Financing for New and Certified Pre-Owned Equipment

Call us today for a free consultation to see how we can help!

800.874.7123

Questions?

